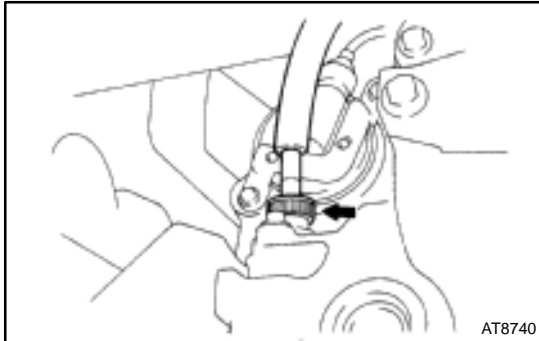


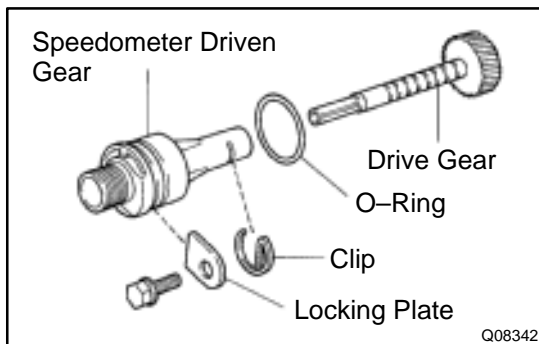
SPEEDOMETER DRIVEN GEAR OIL SEAL ON-VEHICLE REPAIR

AX09A-01

1. REMOVE AIR CLEANER ASSEMBLY

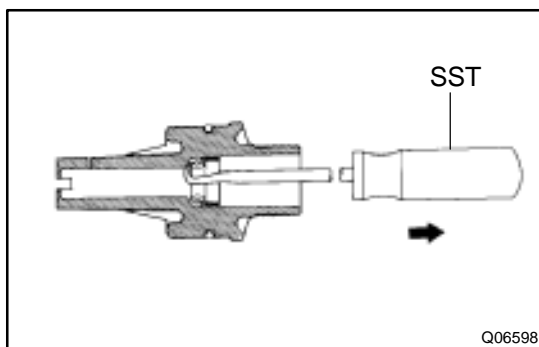


2. DISCONNECT SPEEDOMETER CABLE



3. REMOVE SPEEDOMETER DRIVEN GEAR ASSEMBLY

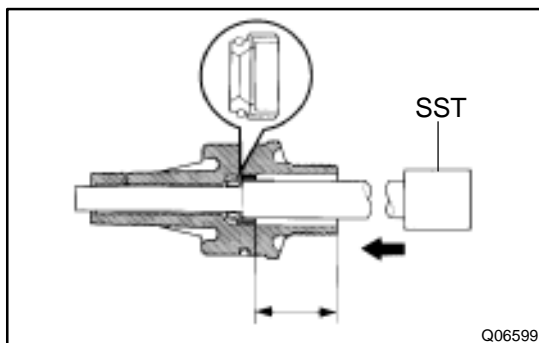
- Remove the bolt and speedometer driven gear assembly.
- Pry out the locking plate from speedometer driven gear assembly.
- Remove the clip and speedometer driven gear.
- Remove the O-ring from speedometer driven gear.



4. REMOVE SPEEDOMETER DRIVEN GEAR OIL SEAL

Using SST, pull out the oil seal.

SST 09921-00010



5. INSTALL SPEEDOMETER DRIVEN GEAR OIL SEAL

Using SST, install a new oil seal.

SST 09201-10000 (09201-01080)

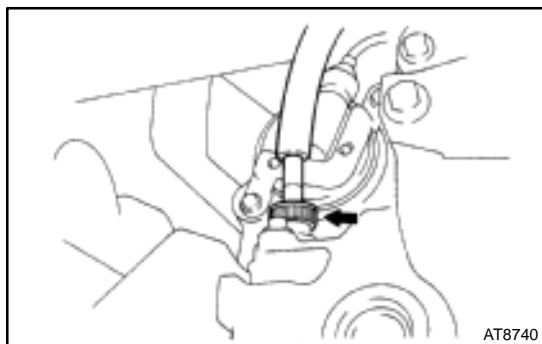
Driven in depth: 25 mm (0.98 in.)

6. INSTALL SPEEDOMETER DRIVEN GEAR ASSEMBLY

- Coat a new O-ring with ATF and install it to the speedometer driven gear.
- Install the clip and speedometer driven gear.

- (c) Install the locking plate and speedometer driven gear assembly with bolt.

Torque: 16 N·m (160 kgf-cm, 12 ft-lbf)



7. **CONNECT SPEEDOMETER CABLE**
8. **INSTALL AIR CLEANER ASSEMBLY**